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## **Product Data Sheet**

## Alphatac<sup>™</sup>95 Hydrocarbon Resin

Alphatac 95 is a petroleum-based, aliphatic hydrocarbon resin. It is yellow in color and comes in a granular form. Alphatac 95 has excellent initial adhesion performance, and has compatablity with a wide variety of elastomers, including natural rubbers, synthetic rubbers, ethylene vinyl acetate, and styrenic block copolymers. It possesses qualities such as fast tack, stable adhesion performance, high thermal resistence, and a moderate melt viscosity. Alphatac 95 is recommended for the use in: tapes, adhesives, rubber, and sealants.

Physical Properties	<b>Specifications</b>
Softening Point, R&B° (ASTM E-28)	95 – 105 (Typical 100 – 102)
Color Gardner (50% resin solids in toluene) (ASTM D-1544)	Max 5 – Typical 4
Melt Viscocity @ 200°C (ASTM D-3236)	Test Upon Client's Request
Acid Value (mg KOH/g) <i>(ASTM D-974)</i>	≤ 1

Form: Granular Package: 25kg bags, super sacks, bulk

Due to chemical structure and composition, granulated and flaked resins may be subject to clumping, blocking and/or fusing. The previously mentioned matters can be accelerated if materials are subjected to any or all of the following conditions: 1) storage of material is prolonged; 2) material is above the ambient temperature; 3) material is exposed to pressure, i.e. stacking pallets, or a compounding of the previously listed conditions.

In order to preserve the composition of the material, it is recommended to: 1) avoid prolonged storage of the material; 2) store the material in a temperature-controlled area; 3) use caution when stacking or applying pressure to the material.

Note: clumping, blocking, and/or fusing does not have negative effects on the material specifications.

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